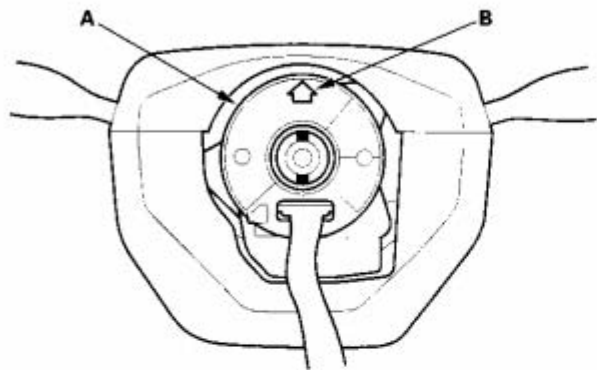
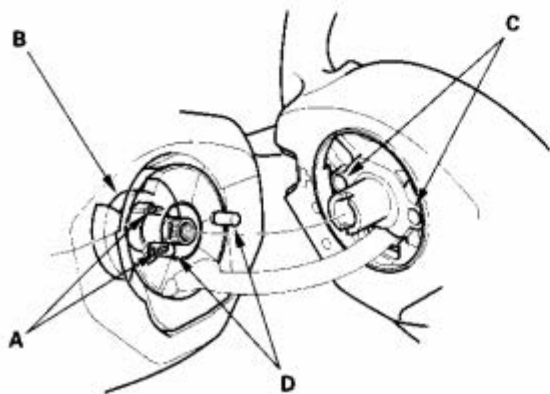


# Steering Wheel Installation

1. Before installing the steering wheel, make sure the front wheels are aligned straight ahead, then center the cable reel (A). Do this by first rotating the cable reel clockwise until it stops. Then rotate it counterclockwise about two and half turns. The arrow mark (B) on the cable reel label point should point straight up.

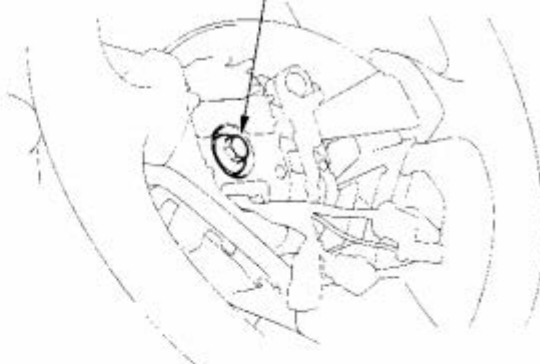


2. Position the two tabs (A) of the turn signal cancelling sleeve (B) as shown, and install the steering wheel on to the steering column shaft, making sure the steering wheel hub (C) engages the pins (D) of the cable reel and tabs of the canceling sleeve. Do not tap on the steering wheel or steering column shaft when installing the steering wheel.



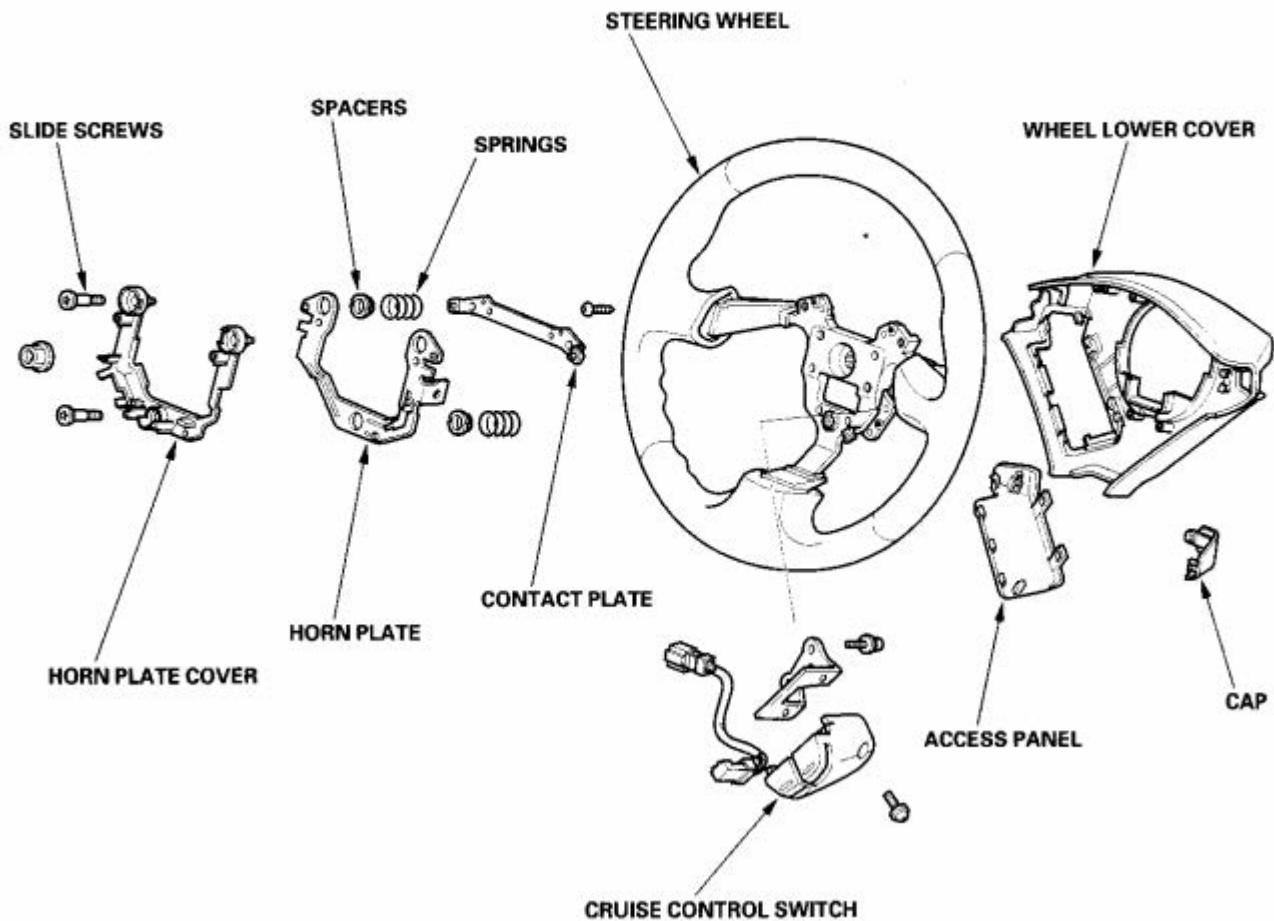
3. Install the steering wheel bolt and tighten it.

39 N·m (4.0 kgf·m, 29 lbf·ft)



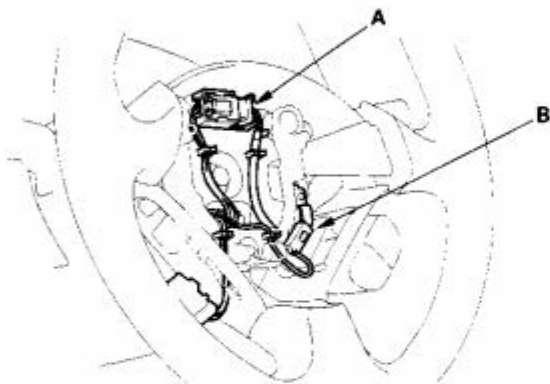
4. Connect the horn switch connector and cruise control switch connector.
5. Install the driver's airbag, and confirm that the system is operating properly (see page 23-66).
6. Reconnect the battery.
7. Check the horn, cruise control set/resume switch, and turn signal cancelling for proper operation.
8. Enter the anti-theft code for the radio, then enter the customer's radio station presets.
9. For '01-03 models; reset the clock.

# Steering Wheel Disassembly/Reassembly

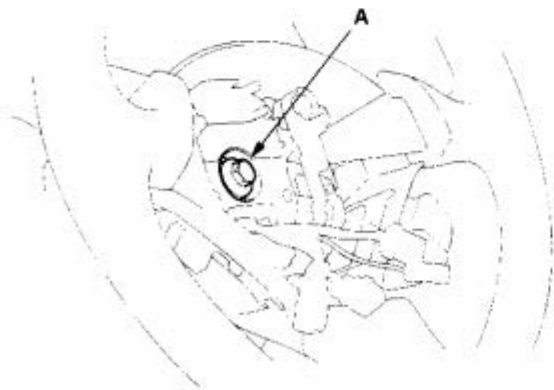


SRS components are located in this area. Review the SRS component locations, precautions, and procedures in the SRS section before performing repairs or service (see page 23-10).

1. Make sure you have the anti-theft code for the radio, then write down the radio station presets.
2. Align the front wheels straight ahead, then remove the driver's airbag from the steering wheel (see page 23-65).
3. Disconnect the cruise control switch connector (A) and horn switch connector (B).



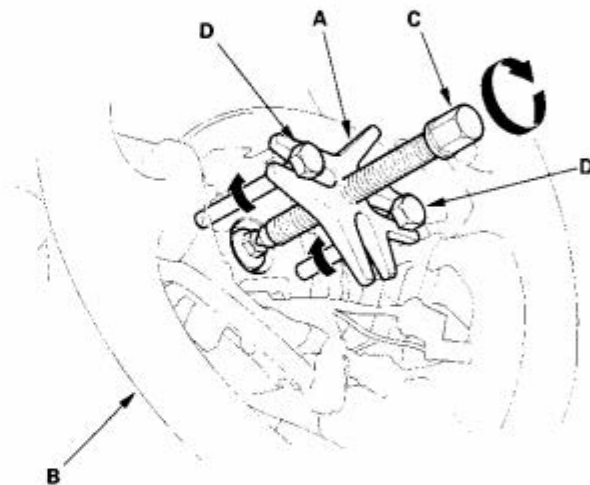
4. Loosen the steering wheel bolt (A).



5. Install a commercially available steering wheel puller (A) on the steering wheel (B). Free the steering wheel from the steering column shaft by turning the pressure bolt (C) of the puller.

**Note these items when removing the steering wheel:**

- Do not tap on the steering wheel or the steering column shaft when removing the steering wheel.
- If you thread the puller bolts (D) into the wheel hub more than five threads, the bolts will hit the cable reel and damage it. To prevent this, install a pair of jam nuts five threads up on each puller bolt.



6. Remove the steering wheel puller, then remove the steering wheel bolt and steering wheel from the steering column.

